AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions and listings of claims in the application:

1. (Currently Amended) A door frame for a vehicle comprising:

a <u>single-piece roll bent</u> frame structure portion including a hollow portion having a hollow cross section extending in longitudinal direction and a flange portion extending from the an outer profile of the hollow portion and

an outer surface portion engaged with the flange portion to be integrally formed and integral with the frame structure portion[[,]];

wherein the frame structure portion and the outer surface portion are formed by consist essentially of two separate different <u>layered</u> plate members, and <u>wherein</u> the outer surface portion is <u>bended</u> <u>bent</u> and engaged with the frame structure portion to be integrated together.

- 2. (Original) A door frame for a vehicle according to the claim 1, wherein the plate member of the outer surface portion is thicker than the plate member of the frame structure portion.
- 3. (Original) A door frame for a vehicle according to the claim 1, wherein a material of the plate of the outer surface portion is different from a material of the frame structure portion.

4. (Original) A door frame for a vehicle according to the claim 2, wherein the material of the plate of the outer surface portion is different from the material of the frame structure portion.

AMENDMENTS TO THE DRAWINGS:

The attached sheet of drawing includes a change to Fig. 5. The legend "PRIOR ART" has been added.

Attachments:

Replacement Sheet: FIG. 5